



30 years' experience

Our buckles, deployment buckles, hinges and accessories



www.oeschswitzerland.com



Aluminium Buckles

The low-cost alternative

The inexpensive aluminium buckles are available anodised in yellow (gold-coloured) and white (,stainless steel-coloured'). The buckles are supplied unassembled; buckles, tongues and spring bars in separate bags. Other colours are available on request.

The buckles can also be engraved (laser white or black).



3100
Aluminium yellow
Width (mm):
10, 12, 14, 16, 18, 20



3102
Aluminium yellow
Width (mm):
10, 12, 14, 16, 18



3104
Aluminium yellow
Width (mm):
8, 10, 12, 14, 16, 18,
20, 22, 24



3106
Aluminium yellow
Width (mm):
10, 12, 14, 16, 18



3108
Aluminium yellow
Width (mm):
8, 10, 12, 14, 16, 18



3101
Aluminium white
Width (mm):
8, 10, 12, 14, 16, 18, 20



3103
Aluminium white
Width (mm):
10, 12, 14, 16, 18



3105
Aluminium white
Width (mm):
8, 10, 12, 14, 16, 18,
20, 22, 24



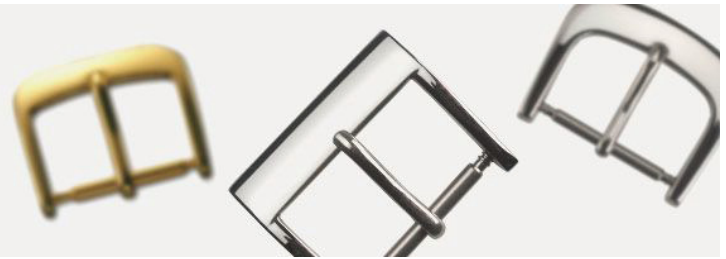
3107
Aluminium white
Width (mm):
10, 12, 14, 16, 18



3109
Aluminium white
Width (mm):
8, 10, 12, 14, 16, 18

Buckles made of stainless steel and aluminium are our main products. Our standard styles are available from stock at short notice in various materials, designs and widths. They are always supplied in three parts, i.e. not assembled. Stainless steel buckles are packed on trays of 50 pieces; the trays are covered with velours to protect the buckles. The tongues and spring bars are packed in separate bags.

Traditionally, buckles are produced in even widths (e.g. 16 / 18 mm), odd widths (17 or 19 mm) are rather rare. Most buckles have a tongue support like e.g. style 3000, some styles do not have a tongue support (like style 3020). In this case, tongues in different widths can be used. For buckles with tongue support, this requires a tool change and is therefore associated with additional costs and longer delivery times.



Stainless Steel Buckles



2100 INOX
s/s 316L
polished by tumbeling
Width (mm):
18, 20, 22, 24



2103 INOX
s/s 316L
polished by tumbeling
Width (mm):
20, 22, 24, 26, 28, 30



2105 INOX
s/s 316L
polished by tumbeling
Width (mm):
10, 12, 14, 16, 18, 20, 22



3000 INOX
s/s 304 handpolished
Width (mm):
14, 16, 18, 20
**Some widths are also
available in gilt version,
please ask for details.**



3006 INOX
s/s 304 handpolished
Width (mm):
8, 10, 12, 14, 15, 16,
18, 20, 22, 24



3006 gilt
s/s 304
handpolished / gilt
Width (mm):
8, 10, 12, 14, 15, 16,
18, 20, 22, 24



3010 INOX
s/s 304 handpolished
Width (mm):
16, 18, 20, 22



3014 INOX
s/s 304 handpolished
Width (mm):
8, 10, 12, 14, 16, 17,
18, 19, 20, 22



3014 gilt
s/s 304
handpolished / gilt
Width (mm):
8, 10, 12, 14, 16, 17,
18, 19, 20, 22



3020 INOX
s/s 304 handpolished
Width (mm):
14, 16, 18, 20, 22



3020 INOX satin finishing
s/s 304 satin finishing
Width (mm):
14, 16, 18, 20, 22,
24, 26, 28, 30



3031 INOX
s/s 304 handpolished
Width (mm):
12, 16, 18, 20
**Some widths are also
available in IP version,
please ask for details.**



3601 INOX
s/s 304 handpolished
Width (mm):
14, 16, 18, 20



3700 TITANIUM
Titanium matt
Width (mm):
14, 16, 18, 20



3712 INOX
s/s 304 handpolished
Width (mm):
20, 22, 24

The gilt version always corresponds to a thickness of 0.2 my 2N.

Some buckles have through holes for the spring bars, the tips are visible from the outside in this case (important for gilt or IP-coated buckles). On styles with so-called blind holes, however, the spring bars are not visible from the outside.

Most buckles are manufactured in Asia, while the finishing (engraving, IP coating or gilding) is done by partners in Switzerland. Some styles are manufactured in Europe.



Buckles with logo



3031 IP black
Logo in laser black



1900 INOX brushed
Logo raised up



3006 IP 2N
Logo stamped in



3000 INOX
Logo in laser black



1900 gilt
Logo raised up



2100 IP 2N
Logo in laser black



1511 INOX
Chemical etching, black



3020 INOX satin finishing
Chemical etching



3006 IP 2N
Chemical etching



3020 IP black
Logo in laser white

Most buckles can be engraved, also smaller quantities. The following procedures are possible for your logo or brand:

- Laser white or black
- Chemical etching
- milled
- stamped (recessed or raised)

Special Versions



3750



3040

If you want your own style, reserved for your brand instead of the standard buckles, we are the right partner for you. Based on drawings, sketches or samples, we produce prototypes at short notice. For small series, we recommend our standard buckles.

We are happy to answer any questions or provide additional information.



Deployment buckles



200 INOX
s/s 316L handpolished
Width (mm):
12, 14, 16, 18, 20, 22



300 INOX
s/s 316L handpolished
Width (mm):
10, 12, 14, 15, 16, 18, 20, 22



400 INOX
s/s 316L handpolished
Width (mm):
12, 14, 16, 18, 20, 22, 24



400 TITANIUM
Titanium matt
Mecanism: s/s 316L
Width (mm):
16, 18, 20, 22
Availability on demand



200 IP
s/s 316L / IP 2N
handpolished
Width (mm):
12, 14, 16, 18, 20, 22



300 IP
s/s 316L / IP 2N
handpolished
Width (mm):
10, 12, 14, 15, 16, 18, 20, 22



400 IP
s/s 316L / IP 2N
handpolished
Width (mm):
12, 14, 16, 18, 20, 22, 24



*Other colours
available on demand*

Compared to tongue buckles, deployment buckles have some decisive advantages: On the one hand, greater safety (the watch remains on the wrist even when the lock is open, it does not fall to the floor), and on the other hand, better wearing comfort. Finally, the deployment buckle can be opened or closed quickly.

All deployment buckles are available from stock in stainless steel 316L or stainless steel / IP yellow 2N.



Deployment buckles with logo



The covers of all styles can be engraved with your logo or brand name:

- Laser white or black
- Chemical etching

Also for small series possible, all we need is a vectorised logo.

Special executions

All standard deployment buckles can be equipped with a special cover made to your specifications. Special surface treatments or a IP coating in various colours are also possible.

This gives every deployment buckle an unmistakable appearance that reflects your requirements.

Further advantages are:

- only low tool costs, as the basis of our standard deployment buckles can be used
- Prototypes are possible at short notice
- exclusivity is guaranteed, cover is only used for your brand

For small series, we recommend to engrave our standard deployment buckled, see above.



400 Laser



HTO



400 Perlage



400 Rubber



Standard spring bars



5010.01

Body: s/s 316L

Spring: s/s 304

Diameter (mm): **1,50**

Width (mm):

8, 10, 12, 13, 14, 15, 16, 17, 18,
19, 20, 21, 22

5010.02

Body: s/s 316L

Spring: s/s 304

Diameter (mm): **1,78**

Width (mm):

8, 10, 12, 13, 14, 15, 16, 17, 18,
19, 20, 21, 22, 24, 26, 28, 30

Small but important and indispensable are the spring bars for assembling the bracelet to the watch or buckle. Style 5010 is a telescopic spring bar and is available in two diameters: 1.50 and 1.78 mm.

The spring bars are available from stock in various widths at short notice. For custom-made products, please let us know your requirements.

The spring bars are supplied in bags or, on request, in an assortment box with 18 or 36 compartments, individually labelled.





Functional catches



5000

Body: s/s 316L
Spring: s/s 304
Round head
Width (mm):
10, 11, 12, 13, 14, 15, 16, 17, 18,
19, 20, 21, 22, 23, 24, 25, 26,
27, 28, 29, 30



5002

Body: s/s 316L
Spring: s/s 304
Oval head
Width (mm):
12, 13, 14, 15, 16, 17, 18,
19, 20, 21, 22, 23, 24, 25, 26,
27, 28, 29, 30



5005

Body: s/s 316L
Spring: s/s 304
Bent, cylindrical head
Width (mm):
15, 16, 17, 18, 19, 20,
21, 22, 24



5006

Body: s/s 316L
Spring: s/s 304
Cylindrical head
Width (mm):
10, 11, 12, 14, 15, 16, 17, 18,
19, 20, 21, 22, 23, 24, 26,
27, 30



5001

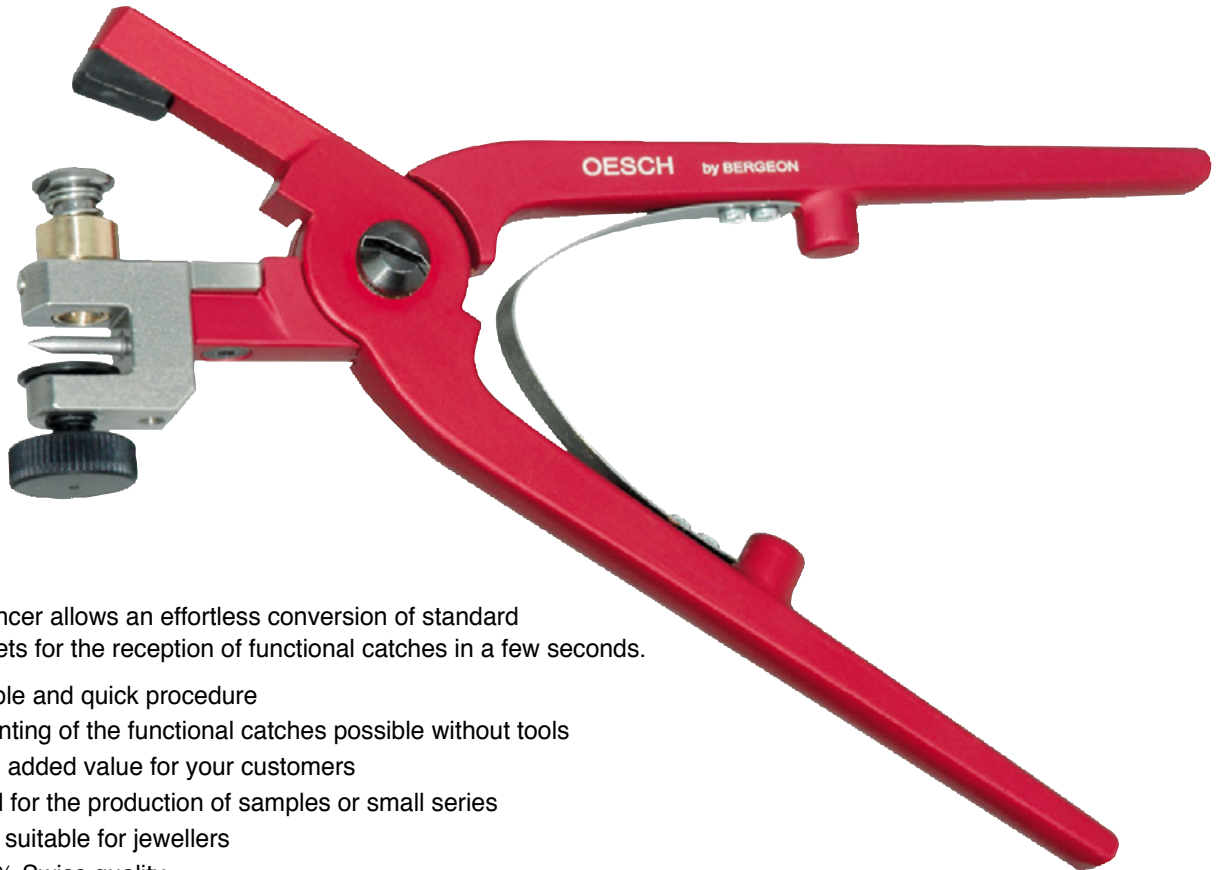
*Special executions
according your requirements
on request*

- Easy and quick change of leather straps without tools, one click and the strap holds.
- Fashionable aspect: always the matching bracelet colour to the current outfit
- Various styles in 316L stainless steel are available from stock at short notice in the most required widths.
- We will be happy to send you a complete dossier with all technical information and price lists.
- The functional catches are packed in bags, also in small quantities, ideal for jewellers.
- On request, a labelled assortment box with 18 or 36 compartments is available.

Drawings with all details can be found on our website.



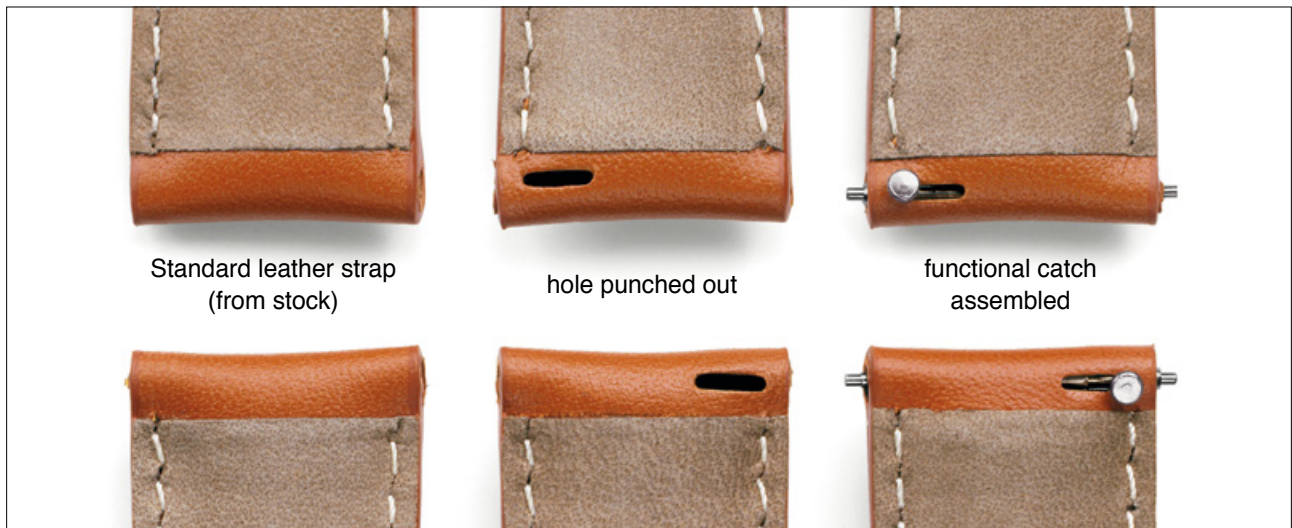
Pincer for functional catches



Our pincer allows an effortless conversion of standard bracelets for the reception of functional catches in a few seconds.

- Simple and quick procedure
- Mounting of the functional catches possible without tools
- Real added value for your customers
- Ideal for the production of samples or small series
- Also suitable for jewellers
- 100 % Swiss quality

And this is how the pincer works







Contact

Our buckles, deployment buckles, hinges and accessories – the ideal complement to your products

For over 30 years we have been supplying our buckles, deployment buckles and (interchangeable) spring bars to watch factories and bracelet manufacturers. For some years, we have also been selling hinges and accessories for luxury packaging.

Our customers are well-known companies from Switzerland, France, Germany, Italy and other countries. We work with competent and modern equipped partners. In close cooperation with our partners and customers, we carry out the polishing, engraving, coating and finishing of the products.

Our advantageous location

Magden is located about 20 kilometres from Basel, in the immediate vicinity of Germany, France and the international watch fair BASELWORLD.



Our strengths – your advantages

- ✓ Individual support and advice
- ✓ Great flexibility thanks to a small organization
- ✓ Short decision paths – fast response times
- ✓ Short delivery times due to stock of standard products
- ✓ Fast service

Do you have questions?
We help you! Write to us or call us



OESCH GMBH T +41 (61) 841 03 33
Adlerstrasse 25 F +41 (61) 841 03 30
CH-4312 Magden M info@oeschswitzerland.com